A safety evaluation of high-speed trains
by investigating the effects of mine blasting


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Abstract

Recently, the Honam high-speed railroad line was constructed in the southern part of Korea. This line is for a next generation high-speed train (HST) named HEMU-430X. But there is a limestone mine near the Honam HSR line and this mine will proceed to dig a passageway under the Honam line. In this case, the safety of the railroad system and the stability of the mine are crucial problems on both sides. By measuring the mine blasting vibration and calculating the regression equation, the effect of mine blasting to the trains running is investigated quantitatively. By applying 0.5kine (cm/sec) as a management specification, the safe region of the mine blasting is defined. Train induced vibration is also investigated to evaluate the stability of mine. By comparing the results of vibration propagation properties, the location and shape of a passageway is determined in this study.

Keywords: high-speed train, mine blasting, vibration, passageway, safety evaluation.

1 Introduction

Recently, various transportation systems have been developed for business, recreation and so on. The high speed railroad (HSR) system is one of the safest, the fastest and the most representative means of transportation in Korea. HSR makes Korea appear to be more like a city because of its HSR links. The Honam high-speed railroad line (Osong–Mokpo) is a main line along with the Gyeongbu line in Korea. It will be 230.99km long and is in the process of being constructed, scheduled to open in 2015.

On an HSR line, it is prohibited to create rapid variations in the track and there are many limitations in the horizontal and vertical geometry of it. After fixing the
line, there might be some problems such as vibration, noise etc., which may affect other structures. Alternatives to the line are not easy to change in this case. Important structures, buildings, vibrations and noises should be considered in the design stage to avoid these problems. On the other hand, the construction and mining of minerals close to the railway line are also a big issue because they can cause damage to the railway line.

There is a limestone mine near the Honam HSR line. Mine blasting continues towards the line and furthermore it will penetrate under the line. It is crucial to secure the safety of the high speed train and infrastructures as well as mining stability.

In this study, the evaluation of the safety of HSR, a suggestion for applying blasting patterns to protect HSR and the determination of a safe region of the passageway are executed by analyzing the effects of mine blasting and HSR vibration.

2 Status of the site

2.1 General information of a mine

Geologically this area consists of limestone, granitic gneiss, schist and quartzite. Limestone mining is conducted underground by a room and pillar method. Figures 1 and 2 show a plan view and a vertical section view by geological site investigation, geological mapping and the status of the HSR line.

Limestone mine blasting is separated at two stages; digging the cut and widening the cut. The digging section is 9m wide and 6m high. The widening section is 18m wide and 6m high. In blasting works, the maximum charge per delay is about 21kg and blasting is conducted at maximum charge with 6 holes in the center cut.
2.2 Honam HSR line

The major structures in the HSR line are the bridge, the embankment and the tunnel. In particular, the bridge, with a pile foundation, and the embankment are constructed on the limestone mine. A section view is shown in Figure 3.

2.3 Wave propagation characteristics in the ground

Underground mining is making progress in this area and mine pits are very complicated. So, the wave propagation characteristics are apparently divided into two types. One is wave propagation through the mine and the other is wave propagation into intact rock mass. These characteristics are reflected in this study to analyze the effects of blasting vibrations.
3 Site investigation and evaluation of mine blasting vibration

3.1 Site investigation

Geophysical surveys, soil-boring investigation and laboratory tests are executed to evaluate the stability of the ground and the HSR line. These tests help to determine soil parameters and ground conditions. Figure 5 shows the geologically weak regions. This area has 19 weak regions. Geologically weak regions should be avoided for constructing a passageway.

![Geological weak regions by Electric Resistivity Survey (ERS).](image)

3.2 Evaluation of mine blasting vibration

1) Measurement of mine blasting
Mine blasting vibration is measured 10 times. Blasting for the 1st–10th time causes vibrations through the mine pits and the intact rock mass, however, blasting for the 8th–10th time creates vibrations that only travel through the intact rock mass area. Proper points are selected as the measurement point and 15–19 sensor systems are constructed for each measurement. The data acquisition rates of the sensor systems range from 521Hz to 1024Hz. A plan view of the measurement points is shown in Figures 6 and 7 for each case of blasting.

2) Calculation of wave propagation equations
Using Peak Particle Velocity (PPV) from measurements, the maximum charge per delay and distance between measuring points, wave propagation equations are calculated by a simple regression analysis. As previously mentioned, wave propagation equations are calculated in 2 ways for applying an analysis. Figure 8 shows the equation used to estimate vibration into intact rock mass, adjacent to the railway line. Figure 9 shows the equation used to estimate vibration through the mine.
Figure 6: Blasting and measuring points (1st–7th blasting).

Figure 7: Blasting and measuring points (8th–10th blasting).

Table 1: Blasting wave propagation equation.

<table>
<thead>
<tr>
<th>Category</th>
<th>Wave propagation equation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Case-1</td>
<td>$V_{95%} = 1554.98 \times SD^{-1.972}$</td>
</tr>
<tr>
<td>Case-2</td>
<td>$V_{95%} = 29238.35 \times SD^{-2.766}$</td>
</tr>
</tbody>
</table>
Figure 8: Wave propagation equation into intact rock mass.

Figure 9: Wave propagation equation through mine.

4 Vibration management specification and safety analysis

4.1 Vibration management specification

Korean vibration specifications provided by organisations such as The Ministry of Land, Infrastructures and Transport [1, 2], and foreign vibration specifications such as those of USBM [3], The Japan Explosives Industry Association [4], and Din 4150 [5] are examined to set up a management specification of ground vibration. The dominant frequencies from the measurement data are calculated from 10Hz. Based on DIN4150, the specification can be selected between 0.3–0.8kine for 10–50Hz in vibration sensitive structures. In this study, 0.5kine is selected as the specification to manage vibration on the roadbed surface. This value is the same as that of the Japanese specification used to define the starting value of vibration damages in structures. A safety analysis is executed based on this value.
4.2 Safety analysis of HSR line by mine blasting

Ground vibration at any point can be predicted by using the wave propagation equation. The influence-ranges of ground vibration are set up for a management specification of 0.5kine at the roadbed surface. Currently, the charge per delay (14.0kg) being used needs 243m as a minimum safe distance. However, the influence range is easily reduced by controlling the charge per delay. The safety of the HSR line is secured to control the mine blasting patterns (Figure 10).

![Figure 10: Vibration influence range of charge per delay (kg/delay) for 0.5kine.](image1)

Using the above condition, mine blasting patterns are suggested with mining works space (Table 2, Figure 11).

<table>
<thead>
<tr>
<th>Charge/delay</th>
<th>&lt; 1.5kg</th>
<th>1.5kg</th>
<th>3.5kg</th>
<th>7.0kg</th>
<th>14.0kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Interval distance</td>
<td>&lt; 73m</td>
<td>73m–111m</td>
<td>111m–141m</td>
<td>141m–199m</td>
<td>199m–243m</td>
</tr>
<tr>
<td>Propagation equation</td>
<td>Case-1</td>
<td>Case-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

![Figure 11: A method of mine blasting (charge per delay) to secure management specification of 0.5kine.](image2)
4.3 Evaluation of a passageway by vibration of HST

The design train is a KTX-II that has a maximum speed of 350km/h and its maximum axial load is 250kN. This train is composed of 10 cars. The vibrations produced from this train operation vibrate into the ground and its effect upon the passageway is evaluated. The examined passageway is located beneath 130m from ground level and its size is 10m × 5m.

The vibration is 0.032kine in the embankment area and 0.029kine near the bridge area. It is judged that the vibration created from the operation of the train is too small to threaten the stability of a passageway (Figures 12 and 13).

Figure 12: Maximum velocity by train vibration.

Figure 13: Influence range of train vibration.
4.4 Evaluation of location of a passageway by ERS

Generally, the examined area used to construct a passageway has high resistivity value and this means that the condition of the rock mass is very good. However, because there are geological weak regions that have a high angle (Figure 14), a passageway should be installed beneath the weak regions.

The degree of the rock mass is evaluated along a passageway. Based on the results of ERS, the major degree of the rock mass belongs to I–II. It is confirmed that the degree of rock mass in the deep area is better than the shallow area. A passageway, which is located in GL (-) 130m–140m, is the best choice to avoid rock mass area that has a III degree. In the aspect of long-term stability, it is evident that there is a need to set up 130m beneath ground level.

![Figure 14: Distribution of degree of rock mass.](image)

4.5 Key block analysis of a passageway

A key block analysis is executed using the information from the surface of discontinuity. The unit weight is 2.65t/m³ for II degree and 2.50t/m³ for III degree. The factor of safety (FOS) 1.5 is not satisfied before the installation of countermeasures. FOS 1.5 can be secured after rock bolting and shotcrete spraying. The shape of the passageway reviewed in this paper is rectangular.

5 Conclusions

The safety of the train is the most important aspect to protect passengers as well as freight. So it is recommended that bad external conditions are reduced. In this study, a stability analysis by mine blasting close to the Honam HSR line is examined. And the stability of a passageway is also determined by analysis of train vibration. The conclusions are as follows:
1) Mine blasting has little effect on the safety of the Honam HSR line by applying the wave propagation equation from the measured data.
2) Train vibration into the ground is very minimal. The adjacent area of a passageway, GL (-) 130m is not affected by train vibration.
3) The optimum location of a passageway is GL (-) 130m–140m by ESR.
4) Looking at the results of the key block analysis, the FOS is protected by constructing countermeasures, such as rock bolts and shotcrete.

References