

Validation of a stochastic droplet breakup model applied to a liquid jet in turbulent crossflow

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Abstract

Coal gasification technology has the potential to reduce the environmental impact of coal power by enabling technologies like integrated gasification combined cycle (IGCC) and carbon capture for sequestration (CCS) for power generation. Numerical simulations of the various components of a coal gasification plant using validated CFD models enables faster configuration improvement cycles and thereby increased component performance, reliability, and overall cycle efficiency. Many such computations require the simulation of turbulent, multi-phase flows where the atomization and agglomeration of liquids play a critical role in plant processes. This paper focuses on the development and validation of a stochastic droplet breakup and agglomeration model for use in a steady-state RANS simulation of a liquid jet in a turbulent cross-flow. The models aim to accurately predict the trajectories and sizes of liquid droplets without incurring the computational cost of more expensive methodologies such as LES or VOF which are currently too computationally intensive to be used in the design cycle. The model builds on similar models proposed by Apte and Kuan by proposing a new probability density function (PDF) for the break-up process and adapting the methodology to a steady-state framework. The model is then validated against measurements made by Wu. The model shows good qualitative and quantitative agreement with measurement of the downstream mass flux distribution of the liquid droplets. An agglomeration model is added to the simulation which improves the agreement between predicted and measured Sauter-mean diameter (SMD) of the liquid droplets downstream of the initial atomization region.

Keywords: atomization, agglomeration, stochastic, gasification.



1 Introduction

Coal-derived power plays a major role in meeting the world's energy needs and will continue to do so for many years. Technologies can make coal-derived power generation with fewer emissions than traditional coal plants. Coal gasification technology has the potential to reduce the environmental impact of coal power by enabling technologies like integrated gasification combined cycle (IGCC and carbon capture for sequestration (CCS) for power generation. Numerical simulations of the various components of a coal gasification plant using validated CFD models enables faster configuration improvement cycles and thereby provide increased component performance, reliability, and overall cycle efficiency. Many such computations require the simulation of turbulent, multi-phase flows where the atomization and agglomeration of liquids play a critical role in plant processes.

This paper focuses on the development and validation of a stochastic droplet breakup and agglomeration model for use in a steady-state RANS simulation of a liquid jet in a turbulent cross-flow. The goal of the current study is to accurately predict the trajectories and sizes of the atomized particles using a discrete phase model (DPM) coupled with a 2-equation turbulence model without incurring the computational cost of more expensive methodologies such as large eddy simulation (LES) or volume of fluid (VOF) which are currently too computationally intensive to be used in the design cycle.

2 Breakup model formulation

The proposed breakup model is similar to the previously-published models by Apte [1] and Kuan [2] in that breakup events are triggered when a droplet's Weber number exceeds a critical value (this work assumes that $We_{CR} = 6$) and the size of the child droplets are determined by a stochastic sampling of a probability density function (PDF) based on Weber number. The current model differs from previous versions in 3 key areas:

1. The breakup PDF formulation prevents particle growth (child droplets cannot be larger than their parents).
2. The model is implemented for steady-state spray simulations.
3. Droplet parcelization is held constant throughout the atomization process.

2.1 Breakup PDF

The proposed breakup function from which new particle diameters are sampled, exhibits many of the same self-similar properties described by Apte [1] but is formulated such that no child droplet can be larger than its parent. The function is formulated such that the ratio of droplet Weber number to critical Weber number is the key parameter that drives the rate of breakup during the atomization process and is shown in cumulative distribution function (CDF) form in equation (1), where i and $i+1$ subscripts respectively denote parent and



child droplet characteristics. The timescale of droplet breakup is given in equation (2), where ρ_p , ρ_g , d_p , and V_{p-g} denote droplet density, gas density, droplet diameter, and the magnitude of relative velocity between the droplet and gas respectively. No further breakup events are allowed to occur until during the time interval Δt_{BU} after a breakup event is triggered. The value of the constant C in equation (2), is taken to be $\sqrt{1/3} \sqrt{1/3}$ from O'Rourke [3]. The definition of Weber number is given in (3), where σ denotes droplet surface tension.

$$CDF = p_o \left(\frac{We_{i+1}}{We_i} \right)^{\left(\frac{We_i}{We_{CR}} \right)} \quad (1)$$

$$\Delta t_{BU} = C \sqrt{\frac{\rho_p}{\rho_g}} \frac{d_p}{V_{p-g}} \quad (2)$$

$$We = \frac{\rho_p V_{p-g}^2 d_p}{\sigma_g} \quad (3)$$

2.2 Numerical implementation and parcelization

The droplet breakup model algorithm is implemented in the following steps:

1. A new particle parcel stream is introduced into the simulation with diameter equal to the injector orifice diameter.
2. As the particle is marched through the steady-state flow field, the particle's Weber number is calculated at each time step, if the Weber number is ever greater than We_{CR} and the elapsed time since the last breakup event (or injection) is greater than Δt_{BU} , a breakup event is triggered.

When a breakup event is triggered and a new particle diameter is sampled from equation (1) but the parcelization of the stream is held constant as the new particle diameter is applied to the entire parcel stream.

3 Validation

The current model was applied to a simulation of an experiment by Wu *et al.* [4, 5], which consisted of a liquid jet injected into a turbulent crossflow of gas at low Mach number. Measurements of mass flux, particle velocity, and particle size were made along the spray centerline 300 nozzle diameters downstream of the injection point.

The CFD simulation of the experimental test section was modelled as shown in as a 12.5 x 40.6 x 7.5 cm rectangular domain with 1.0e6 grid cells and wall y+



of approximately 20 for the baseline simulation. The baseline conditions consisted of a .5 mm diameter liquid jet (all distance normalization of the results is done based on this diameter) being injected at 19.3 m/s into a 103 m/s gas crossflow. Turbulence was modelled using the standard k-epsilon model and droplet-turbulence interaction was accounted for using Fluent’s default stochastic random walk model. The spray was parcelized into 1e5 streams of equal mass flow. The liquid jet of pure water, was assumed to have surface tension and viscosity of 7.19e-2 N/m 1.003e-3 Pa-s respectively. The gas flow was assumed to have properties of air at standard sea-level conditions.

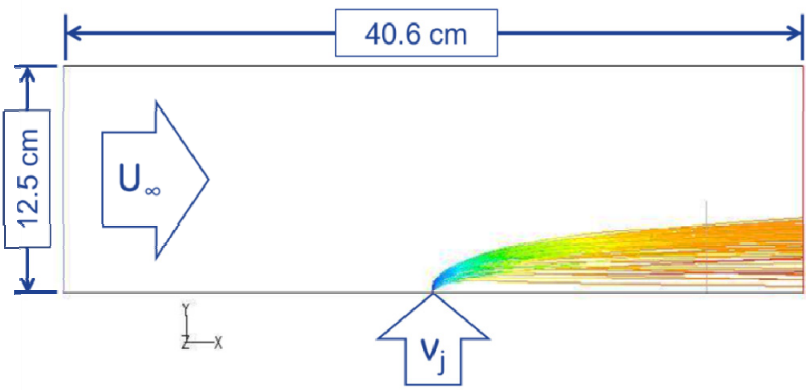


Figure 1: Schematic of wind tunnel and liquid jet.

In addition to the baseline case, case A, four additional runs were completed, shown in , to evaluate the sensitivity of the results to changes in liquid jet velocity (at 12.3 and 29 m/s respectively) and changes in crossflow velocity (69 and 137 m/s respectively). The mass flux profiles of these streams were also sampled along the spray centerline 300 injector diameters downstream of the liquid jet.

Table 1: 5 cases comprising this study.

Case	U (m/s)	v_j (m/s)
A	103	19.3
B	103	12.8
C	103	29
D	69	19.3
E	137	19.3



The droplet flux of the simulated spray showed good first- and second-moment agreement with the measured flux profiles as can be seen in Figure 2. While certainly some discrepancy exists between the vertical location of the measured and simulated peaks in the flux profiles, the centroids of the profiles match each other within 3-10% in all five cases as shown in Figure 3. The half-widths of the profiles are likewise similar between simulation and measurement.

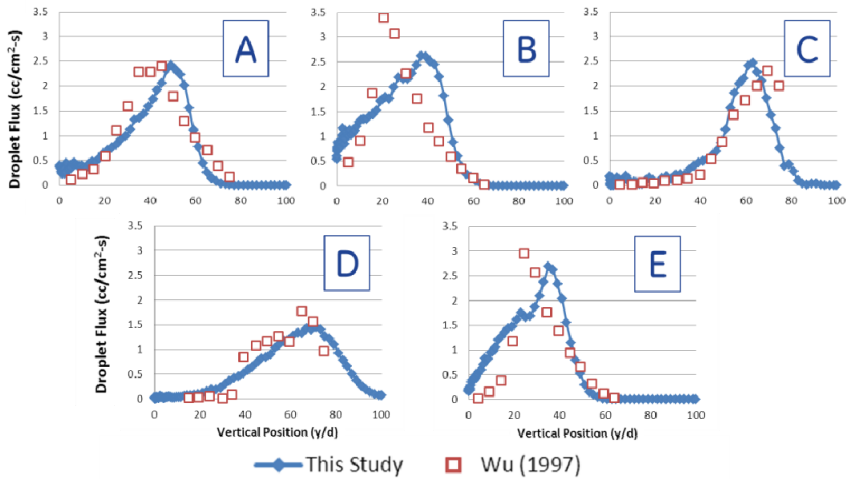


Figure 2: Droplet flux profiles at $x/d = 300$ downstream of the injection point.

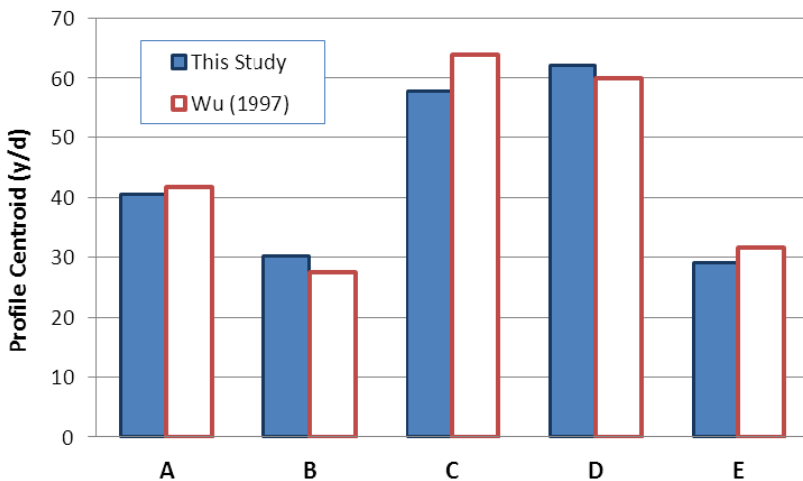


Figure 3: Comparison of profile centroids between the current study and measurements.

Table 2: Comparison of profile centroids between current study and measurements.

Case	U (m/s)	v_j (m/s)	Centroid Height (y/d)	
			Current Work	Wu (1997)
A	103	19.3	40.6	41.9
B	103	12.8	30.1	27.5
C	103	29	57.9	63.8
D	69	19.3	62.1	60.0
E	137	19.3	29.0	31.5

4 Agglomeration model

While the simulated particle trajectories showed good agreement with the measured profiles of particle mass flux, the profiles of Sauter-mean diameter (SMD) of the simulated sprays showed consistently smaller droplet sizes than were measured. It was hypothesized that the droplets were breaking and very rapidly reaching their final height above the injection plane but were coalescing to form larger droplets farther downstream before being measured. This hypothesis, if true, would explain how a droplet’s height at the measurement plane could be decoupled somewhat from its size.

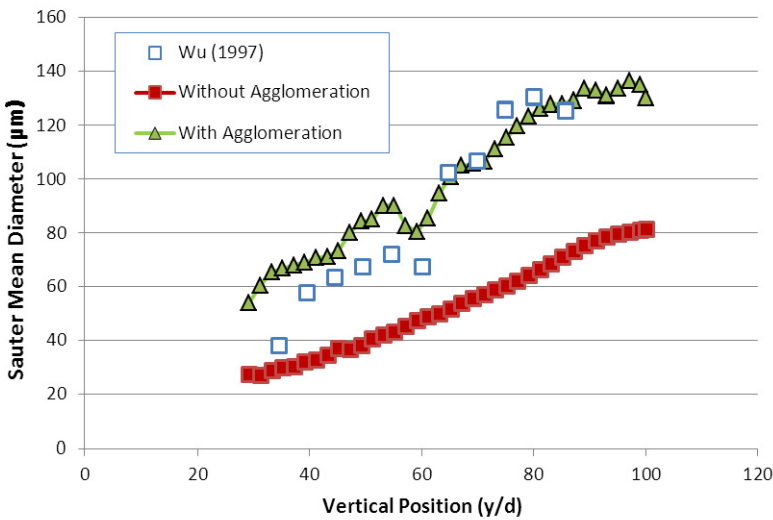


Figure 4: Sauter-mean diameter profiles at $x/d = 300$.

To account for agglomeration of droplets a simple droplet collision and coalescence model, originally developed by O'Rourke [3] for unsteady sprays, was adapted to a steady-state formulation as shown in equations (4) and (5), where K_T , Δt_p , m_p , C_{DPM} , and smd denote, local turbulent kinetic energy, droplet trajectory integration timestep, parcel mass, local droplet concentration, and the local SMD of the spray respectively. The effect of this model on the size distribution of the simulated spray is shown in Figure 4, which shows how the inclusion of the agglomeration model significantly improves the agreement between measured and simulated SMD profiles.

$$V = \frac{3}{2} \sqrt{K_T} \Delta t_p \left(\frac{m_p}{d_p} + \frac{C_{DPM}}{smd} \right) \quad (4)$$

$$\frac{d_{i+1}}{d_i} = \sqrt[3]{1 + V} \quad (5)$$

5 Conclusions

The proposed steady state breakup model showed good agreement with measurements of droplet flux profiles downstream of the injector. When a simple droplet agglomeration model was incorporated into the simulation, the size distributions of the simulated spray matched the corresponding measurements as well. This simple set of models allows for the atomization process to be modelled with reasonable accuracy in a steady state framework that significantly reduces calculation time compared to other, more computationally intensive methods like volume-of-fluid or large eddy simulation, thus providing the designer with a low-cost option for simulating jet breakup.

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